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LIABILITY OF DIRECTORS OF PUBLIC COMPANIES.

PROCEEDINGS OF SCIENTIFIC BODIES

LONDON ELECTRICAL SOCIETY

PROCEEDINGS OF PUBLIC COMPANIES.

STRAY PARK AND CAMBORNE VEAN MINES.

WEST WHEAL JEWEL MINING ASSOCIATION

NEWCASTLE AND DARLINGTON JUNCTION RAILWAY.

GREAT NORTH OF ENGLAND RAILWAY.

YORK AND NORTH MIDLAND RAILWAY.

NORTH MIDLAND RAILWAY

PAPER VALUE HALLMARK COMPANY

HUNDERLAND JOINT STOCK BANKING COMPANY.

GENERAL STEAM NAVIGATION COMPANY.

LICENSED VICTUALLERS' AND GENERAL FIRE AND LIFE ASSURANCE COMPANY.

BRITISH AMERICAN LAND COMPANY.

MANCHESTER RAILWAY.—A prospectus of the projected railway from Salford to Eccles, and Kendal and Penrith, has been recently published; the total cost of the line (seventy miles in length) has been estimated, after deducting estimates by Messrs. Locke and Errington, at 1,000,000*l.* The object of the Crichester Railway is to give increased facilities to the agricultural, commercial, and manufacturing interests of the district through which it is intended to pass, and to contribute the great channel of communication between England and the whole of Scotland. On the capital, one-half will be furnished by the associated railway directors between London and Lancaster, on condition that a sum of not less than 250,000*l.* is subscribed by farmers and the public, and it is proposed in the prospectus to raise 50*l.* per acre by shares of 1*l.* each. The estimated traffic, allowing simply for the matter of expenditure, shows a net return of 1*l.* per acre, per annum, to be derived from passenger, mails, and parcels, based on actual and anticipated returns, revised by members of the Grand Junction and Liverpool Manchester Railway directors, has been estimated at 25,000*l.* in 1871, the gross traffic of 1,000,000*l.*—giving a total net revenue of 25*l.* in 1871. In this estimate an credit is taken for passenger in 1871, and for 1872, and in 1873, and in 1874, and in 1875, and in 1876, and in 1877, and in 1878, and in 1879, and in 1880, and in 1881, and in 1882, and in 1883, and in 1884, and in 1885, and in 1886, and in 1887, and in 1888, and in 1889, and in 1890, and in 1891, and in 1892, and in 1893, and in 1894, and in 1895, and in 1896, and in 1897, and in 1898, and in 1899, and in 1900, and in 1901, and in 1902, and in 1903, and in 1904, and in 1905, and in 1906, and in 1907, and in 1908, and in 1909, and in 1910, and in 1911, and in 1912, and in 1913, and in 1914, and in 1915, and in 1916, and in 1917, and in 1918, and in 1919, and in 1920, and in 1921, and in 1922, and in 1923, and in 1924, and in 1925, and in 1926, and in 1927, and in 1928, and in 1929, and in 1930, and in 1931, and in 1932, and in 1933, and in 1934, and in 1935, and in 1936, and in 1937, and in 1938, and in 1939, and in 1940, and in 1941, and in 1942, and in 1943, and 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... & Southern Railway	16 per share	March 1	As usual
... Railway and Dock Co.	16 per share	20	Clocks, Hildburgh, & Co.
DISCOUNTS.			
... Silver-leaf Mining Co.	1 per cent.	Office	Feb. 17.
... Copper Mining Co.	10 per cent.	As usual	March 1.

THE MINING JOURNAL, Railway and Commercial Gazette.

LONDON, FEBRUARY 25, 1843.

We avail ourselves of the earliest opportunity presented of placing before our readers the first of the series of Parliamentary returns, having reference to our imports and exports of ores and metals, which we purpose continuing as they appear, so that the effect produced by the Tariff may be understood. As we shall have occasion, in our future Numbers, to refer to statistical details, and to the statements drawn up last year, when the subject of the importation of foreign ores and the tariff question formed matter of discussion, we shall gladly avail ourselves of any information, calculated to elucidate the question, with which our correspondents may be induced to favour us.

As the data before us will be best understood in a tabular form, we so present it, on the present occasion, with some trite remarks, reserving, until another opportunity, those lengthened observations which the subject calls for, but which can only be duly appreciated and understood by a review of the question and reference to the past. We purpose, therefore, proceeding to give the quantities of ore and metal imported in the years 1842 and 1843—showing the increase or decrease—

Metals.	1842.	1843.	Increase.	Decr.
Copper ore, tons.	46,367	45,321	724	—
Copper, unwrought, cwt.	16,167	6,709	—	5,797
Iron in bars, unwrought, tons.	23,281	16,531	—	5,750
Steel, unwrought, cwt.	13,431	11,639	—	2,792
Lead, pig and sheet, tons.	1,182	2,491	1,379	—
Spelter, tons.	6,509	6,672	—	437
Tin, in blocks, &c., cwt.	28,435	11,729	—	17,213
Quicksilver, lbs.	1,923,190	2,006,911	183,731	—

Having thus given the comparative returns of "quantities imported" for the two past years, we will proceed to the second table, showing the relative proportions of quantities entered for home consumption, which will be found to be—

Metals.	1842.	1843.	Increase.	Decr.
Copper ore, tons.	31	15,298	15,187	—
Copper, unwrought, cwt.	4	6	2	—
Iron in bars, &c., tons.	17,639	14,567	—	3,142
Steel, unwrought, cwt.	2	182	177	—
Lead, pig and sheet, tons.	3	36	48	—
Spelter, tons.	3,568	2,966	—	869
Tin, in blocks, &c., cwt.	148	469	312	—
Quicksilver, lbs.	383,479	388,266	—	44,719

On reference to the gross duty received for the respective years, we find that, for the articles enumerated in the preceding tables, the duty paid, in 1842, was 37,074*l.*; and, in 1843, 36,017*l.*; thus showing a diminution of 1057*l.*—a trivial difference, if we take the totals; but, as such involve the question at issue, it will be well to note how the amounts are made up, by which the state of the metal trade will be better understood; we thus find the results, with regard to the gross amount of duty received, to be—

Metals.	1842.	1843.	Increase.	Decr.
Copper ore, tons.	31	15,298	15,187	—
Copper, unwrought, cwt.	4	6	2	—
Iron in bars, &c., tons.	17,639	14,567	—	3,142
Steel, unwrought, cwt.	2	182	177	—
Lead, pig and sheet, tons.	3	36	48	—
Spelter, tons.	3,568	2,966	—	869
Tin, in blocks, &c., cwt.	148	469	312	—
Quicksilver, lbs.	383,479	388,266	—	44,719

Having thus enumerated the imports, we now approach the exports of foreign and colonial produce, without reference to our home produce. In this instance we shall observe the same rule of furnishing tabular matter—

Metals.	1842.	1843.	Increase.	Decr.
Copper, unwrought, cwt.	11,418	6,924	—	4,569
Iron, tons.	3,361	2,169	—	1,492
Steel, unwrought, cwt.	17,773	19,189	1,409	—
Lead, pig, tons.	247	1,926	809	—
Spelter, tons.	1,496	1,919	504	—
Tin, in blocks, &c., cwt.	30,243	12,412	—	17,831
Quicksilver, lbs.	1,268,397	1,407,448	—	310,964

As we have already observed, our object, on the present occasion, is merely to direct notice to figures, reserving any observations which may seem meet until we have before us further reports, on which conclusions may be arrived at or determined, the present returns being necessarily imperfect. Having, therefore, given the imports and exports of foreign and colonial produce, we now proceed to give the exports of British produce, with which our article for this week will conclude, the amount given being the "declared value" of the exportations—

Metals.	1842.	1843.	Increase.	Decr.
Coal and culm, tons.	473,287	473,734	447	—
Iron and steel, tons.	2,277,279	4,688,801	2,411,522	—
Copper and brass, tons.	1,371,544	1,871,734	500,190	—
Lead, tons.	241,934	517,377	275,443	—
Tin in bars, &c., tons.	86,574	199,911	113,337	—
Tin plates, tons.	305,709	348,236	42,527	—
Salt, tons.	173,612	208,603	34,991	—

Such are the results presented us by the returns of the House of Commons, and, as we purpose comparing them with those of the preceding twelve months, and furnishing a sketch, with tabular statements, having reference to the past and present, our readers will be, by such means, best enabled to form an opinion of the future.

On referring to the List of Patents for the past month, we are glad to find that anthracite is about being applied, in earnest, to engines—whether stationary, locomotive, or marine—and thus bringing into play a vast mining district, and acting, as such, with a wholesome check on the cost of bituminous coal, which has been heretofore employed for those purposes to which anthracite is now found to be applicable. It may, at first sight, appear that we are hasty in arriving at such conclusions, from the mere circumstance of the patent being "sealed," even before the specification is enrolled; but, as one of the patentees is well known to our readers as a correspondent to our Journal, and as we have had the opportunity of inspecting the drawings and making ourselves masters of the rationale of the invention, we have no hesitation in saying that our Welsh friends have, at last, thrown off the apathetic garb which they had so long assumed, and that we have brighter prospects before us.

It is unnecessary, on the present occasion, to enter into minute particulars, or to describe the result of experiments made, inasmuch that in the course of the ensuing week, they will be tested by some of the first and leading men of science, whose report and observations we hope to lay before our readers in our next week's Journal. The economy in cost of fuel, consequent upon its lasting properties, and the reduced bulk for steam navigation purposes, are most important, while the total absence of smoke renders the question one of the first consideration in towns where stationary engines are employed. We confess we do not see its application to locomotives, but on this, doubtless, we may have occasion to say more. We sincerely hope that the actual working (founded on experiments said to be most conclusive) will justify our hopes and expectations, for, at a moment like the present, we not only require employment to be found, but economy in our manufactures, and which this appears to us well calculated to produce.

We have, during the past week, had an opportunity of inspecting the patent dry gas meter, invented by Mr. CLEGG, in the presence of several gentlemen of science connected with this and foreign countries, and cannot but express the satisfaction which the loud explanations afforded by Mr. CLEGG and Prof. VIGNOLES gave to those assembled on the occasion. As we contemplate next week giving a paper descriptive of the scientific and mechanical arrangement of the meter, with diagrams, we deem it unnecessary here to expatiate on its advantages, which appear to us to be of a reciprocal nature between the gas manufacturer and consumer, while the measure is of light—and not that of bulk, no matter its properties.

VISIT TO THE ENGLISH GOLD MINES IN BRAZIL.

(FROM A CORRESPONDENT.)

Previous to giving a brief description of the mines belonging to the English companies, in Brazil, it may not be deemed uninteresting to make some mention of the route to them, from Rio de Janeiro.

There are two roads leading to them, which unite at the small town of Barbacena, about 250 miles north of Rio de Janeiro—one called the Estrella, the other the land-road. The former is the more frequented of the two, but the latter is preferred by the English. On leaving Rio for the Estrella-road, the traveller is obliged to take boat to the Porto d'Estrella, a small town situated on the River Janeiro, about thirty-six miles north of the capital. For twenty miles, one sails through part of the magnificent bay, which is full of lovely green islands, on some of which are summer-houses belonging to the English residents in Rio, or the huts of poor Brazilian fishermen. Upon entering the river, a sad change presents itself to the eye. The boat proceeds up a shallow marshy piece of water, the banks reminding one very much of the swampy rivers near Sierra Leone. Once arrived at the Porto, you land on a most filthy shore, covered with shingle, half-naked negroes, coffee-bags, and putrid fish. The boats which convey travellers from Rio are large enough to carry four persons, their luggage, and three or four horses; and, the Porto not being a very tempting resting-place, it is advisable not to delay any longer here than is actually necessary, for putting the cargo on the animal which is to carry it, mounting your horse, and starting for the foot of the Serra d'Estrella (Mountain of the Stars), a distance of eight miles, where a bed, made of Indian corn-leaves, may be procured; and here the traveller is obliged to make his first meal of *carne secca* and *feijao* (beef, dried in the sun, and stewed with black beans)—at first a most uninviting dish; but hunger soon makes a worse meal palatable. It is necessary to be on foot the next morning before sunrise, to commence ascending the lofty Serra d'Estrella, which is part of a range of mountains extending east and west half across Brazil. The road up is a perfect zigzag, and paved the whole way (twelve miles) with broad stones. This enormous work was undertaken by the late Emperor on account of the losses and accidents which befel the *trapeiros* (muleteers) during the rainy seasons, the road being then frequently like a vast clay-pit, where many mules perished. This road was eleven years in completing. Each horse or mule passing this way pays a toll of about 8*d.* The *trapeiros* take, generally, two or three days in ascending, the labour being terrible for their heavily laden mules. On reaching the summit, the traveller has a magnificent view of the city of Rio, with its harbor, which is considered to be the finest in the world. The descent on the north side of the mountain is very trifling, the valley being already more than 2000 feet higher than Rio de Janeiro. The road from the Serra has been improved in many parts in a trifling degree, but much still remains to be done. In two or three days, one may reach the small town of Parahiba, and the river of the same name, which is crossed in a ferry boat, and, the day after, the river Parahiba, which divides the province of Rio de Janeiro from that of Minas Geraes, the richest and most populous in Brazil. The accommodation on leaving the Serra is very wretched; in some places a mattress may be found, but a dry bullock's hide is far cleaner, although it may be found harder, and is generally preferred; frequently one is obliged to sleep in an open *rancho* (a shed, with its roof supported by a few poles, but perfectly exposed on all sides). The food will be found to improve the nearer one approaches the mining district; pork, fowls, cabbages, and rice, are occasionally to be purchased. The provincial government of Minas has been, for some years, attempting to make a good road from their frontier to the chief town, a distance of 250 miles; but as yet only ten leagues have been completed, and this part proves what can be done. The first town which the traveller comes to after leaving Parahiba is Barbacena, where the land-road joins the Estrella route. The former is preferred by the English, who do not like trusting their lives or properties to the easily upset Estrella boats, therefore make a longer, but safer, journey, by land. The road and accommodations are similar to those just described; before reaching Barbacena, the towns of Vassouras, Valença, and Rio Preto, assist to destroy the monotony of the journey. Barbacena is celebrated for being the depot for the salt which is brought from Rio de Janeiro, for supplying the provinces of Minas and Goyaz. In this little town the stranger can get a clean bed, and, generally, as good a dinner or supper as a Brazilian can make. At Carandahy, the next resting-place, one is treated in a similar manner. Hence the road passes through the villages of Ribeirão d'Inferno (River of Hell)—so named from the destruction it commits by its rapid swellings. Quelous (known for the guitars made there), and Ouro Branco; all three places are very dirty, especially the last. Ouro Preto, or Villa Rica, the chief town of the province, is the next place; it was formerly very rich and populous, but, at present, does not contain more than 20,000 inhabitants, mostly very poor; it is the seat of the provincial government. The city of Mariana, a bishopric, is about eight miles north-east of Ouro Preto. Some years ago it was known as one of the cleanest and prettiest towns in the province, but lately it has been much deserted. A splendid cathedral was commenced there about fifty years ago, and nearly finished; it is now falling to pieces, but its magnificent roof still bears testimony to the labour that was bestowed upon it. Within a few yards of this building a triangular gibbet has been erected! From Mariana, the road leads, through several small villages, to Gongo Soco, the chief English mining establishment in the empire. It is 400 miles from Rio de Janeiro, and lies in about 20° 30' south lat., and 43° west long.

This mine belonged to the late Baron of Catas Altas, of whom it was purchased, in 1825, by the Imperial Brazilian Mining Association. The surface formation is jagged, which is easily worked out, but requires great securing, with strong timber, to prevent its crushing together. Gongo has been the most productive mine in Brazil, several thousand pounds weight of gold having been extracted; in fact, the produce of one day was nearly 160 lbs. This mine, as well as all the others belonging to the companies, is worked by Cornish miners and negroes. It is pleasing to see the many happy faces of the latter, in their Sunday clothes, receiving their weekly reward of money for any extra labour they may have performed, and afterwards enjoying their national dances and songs; they have no cares; when they come from their eight hours daily labour, they find a good meal prepared for them, dry clothes to put on, English medical attendance when sick, and, when old and feeble, they know they are well taken care of. Nobody who has ever seen the negroes at Gongo, Morro Velho, Catas Branca, or Coscos, could ever say they were unhappy. The village of Gongo calls to one's memory some of the delightful spots in the Neckar Valley. The mountains on the northern and western sides are covered with splendid verdure, and the pretty white houses at the foot of them, half hidden by banana trees, give a very striking effect. The *Casa Grande* (Chief Commissioner's house) is a fine building, and the hospitality of its inhabitants does great credit to them, and one is there reminded of the good old English clergy; besides keeping open house for all respectable strangers, the *Saia* (day evening parties, given by the Commissioner and his lady, have been the means of making Gongo a most agreeable spot. An excellent library is kept up, and books, both useful and entertaining, are found there in abundance. The mine is open to the inspection of visitors, on application to the Commissioner, and is worthy of much notice; the washing-house, where the gold is cleaned, and the store house, where all the mining materials and provisions are kept, are both fine buildings; besides these, the various workshops, stamping-mills, pumping machinery, &c., deserve much attention. This mine has been more extensively worked than any of the others; and, although it has produced so much, it is fully capable of yielding so much more. The country around Gongo is beautifully diversified with hill and dale; about four miles distant is the famous Lagoa das Antas (Lake of Ants), where many a picnic party has been held. The company have lately increased their estate by the purchase of a large forest, which will be able to afford an ample supply of very fine timber for many years. The climate is healthy; the thermometer ranges from 45° to 85° Fahrenheit; and the soil is very fertile. A market is held in Gongo every Saturday, which is well supplied with poultry, eggs, vegetables, and fruit; butcher's meat is supplied by the company, and the miners may take as much as they please, at 2*d.* per lb.—it is, generally, not very good. There is a small Catholic

church, situated in the middle of the village, for the use of the Brazilian and negroes, where duty is performed every Sunday. There was, also, an English chapel; but, at present, the company have no clergyman. During the last two years, the association have tried to grow their own corn, which has been found to succeed entirely, the produce being upwards of 100 for one. There is very little game on the estate, it having retreated into the dense woods, which are yet untouched by human foot. Occasionally a stony deer is found, and *isabambur* (a species of wild Guinea-fowl) are sometimes shot near the water-courses. Gongo employs, at present, about 100 Europeans, 100 free Brazilians, and 600 negroes. This little colony live in separate parts of the village, so as not to interfere with each other. Many of the miners have their wives and families with them; and there is much pleasure in seeing the ruddy, healthy looking English children, after having met none but yellow and haggard looking little creatures the whole way from Rio de Janeiro. From Gongo the road leads westward, over a high hill, through some mines, worked by Brazilians, to the village of Cathe, a very poor place, which supports itself chiefly by the manufacture of the most inferior earthenware. From Cathe it is about three leagues (twelve miles) to Sabara, the chief town of the comarca, or district, of that name, situated on the Rio das Velhas, which is crossed by two wooden bridges, one of which is about 500 feet long. Sabara is about two miles in length, but can hardly be said to contain more than one main street, running the whole way through it. It is notorious for being the hottest place in the mines, and for its numerous beggars. It has about 12,000 inhabitants, who make candles for the use of the companies, and supply coarse blankets for their negroes. From Sabara to Morro Velho is about three leagues and a half; the road is very hilly, bad, and uninteresting; but the traveller is well rewarded on his arrival at this mine, which, like Gongo, is famous for its hospitality. The formation here is quartz, and produces a regular quantity of gold, which, it is hoped, will soon be increased. The mining machinery at Morro Velho, as well as at Catas Branca, is first-rate; expense was not spared in the commencement, and now the result of many years' labour may be looked forward to with tolerable certainty. Morro Velho is situated in a low valley, and is not so healthy as the other English establishments; the workings, until lately, were all open, but since the company have extended their operations, shafts and levels have been sunk and driven. There is scarcely any timber near the mine, and, although not so much required as at Gongo, still it is a heavy article of expenditure. The River das Velhas passes at a distance of about two miles; it is tolerably well stocked with fish during the rainy season, which lasts from October to March, and thus the *emprego* at Morro Velho are often enabled to enjoy a luxury which is denied to those of the other establishments. The hospital garden is excellent—it is well stocked with peas, beans, potatoes, turnips, and cauliflowers, besides many indigenous vegetables; it occupies a space of nearly three acres, and is attended to by the negroes who are not fit for mining purposes; the walks under the orange and banana trees are very tastefully laid out; and the whole does great credit to the person in charge. 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Much of the iron used by the companies is derived from this source, but it requires to be well worked up by English smiths before it can be rendered serviceable for machinery, it being of a very inferior quality. Coscos was purchased in 1833 by the Imperial Mocuaba Mining Association, and has been worked since at a great loss to the shareholders. It is, like Gongo, a jagged formation, but, unfortunately, has been hitherto very unproductive. It is situated on a very high mountain, 4500 feet above the level of the sea, and commands a very extensive view over the neighbouring hills. In the little valley on the northern side is situated the village of Coscos, from which the mine takes its name. Eight years ago, this village was a very trifling place, but since the English have been living so near, and expending many thousands yearly in it, it has become very opulent. The houses, which formerly could barely boast of a coarse cotton blind, now shine with handsome glass windows and Venetian jalousies. Three or four shops could scarcely find a sale for their goods—now, this number has been multiplied tenfold. The man who would formerly bend and cringe for a few copiers, is now seen sporting his Newmarket-cut coat and dandy hair, both of which are the most inconvenient things one can wear in a tropical climate. In former days a pewter or horn snuff-box was deemed sufficient; as Coscos has been thinks now of using anything less than silver or gold. His feet are squeezed into French boots, but these save the expense of stockings. 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Its fertility cannot be disputed, as will be seen by the fact of sixty measures of Indian corn yielding a crop of upwards of 3000, being 150 for one. One of the roads from Rio de Janeiro to the Diamond district passes through the village of Coscos, thereby increasing its traffic; another leads through part of the Rotulo estate, but is of very little advantage to the company, nor will it be, until some means of conveyance, better than on mules backs, be brought forward, and which cannot be done until proper roads are made, and this the Brazilians are very tardy in doing. Rotulo has numerous farms which have never yet been troubled by human foot, and in these parts which have been opened, the finest rose, iron, satin-wood, and cedar trees are found; there are two sulphate mines on the estate. Coscos is situated thirty miles west of Coscos. It is a small mine, and can be worked at a trifling expense; it was purchased by the company in 1829. Coscos is well wooded, and has a lake about five miles off, from which the machinery on the mine is supplied with water. This lake was formerly famous for having great quantities of game in its vicinity, but lately everything has vanished. The tiger, otter, and catfish carry, were frequently seen sporting in the water, and at night time the angry cry of the otter and tiger cat were not at all uncommon, but civilization has advanced too far towards their haunts, and they have all retreated to more unoccupied parts. The houses on the mine do not present the pretty appearance which those of the other establishments do; they are mostly built of mud, and certainly not meant to withstand the storms with which they are sometimes visited, neither are they or their inhabitants very loving, for, unfortunately, Coscos has long been known for its want of hospitality. One gentleman, the second in command, from 1834 to 1837, certainly was an exception. 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church, situated in the middle of the village, for the use of the Brazilian and negroes, where duty is performed every Sunday. There was, also, an English chapel; but, at present, the company have no clergyman. During the last two years, the association have tried to grow their own corn, which has been found to succeed entirely, the produce being upwards of 100 for one. There is very little game on the estate, it having retreated into the dense woods, which are yet untouched by human foot. Occasionally a stony deer is found, and *isabambur* (a species of wild Guinea-fowl) are sometimes shot near the water-courses. Gongo employs, at present, about 100 Europeans, 100 free Brazilians, and 600 negroes. This little colony live in separate parts of the village, so as not to interfere with each other. Many of the miners have their wives and families with them; and there is much pleasure in seeing the ruddy, healthy looking English children, after having met none but yellow and haggard looking little creatures the whole way from Rio de Janeiro.

From Gongo the road leads westward, over a high hill, through some mines, worked by Brazilians, to the village of Cathe, a very poor place, which supports itself chiefly by the manufacture of the most inferior earthenware. From Cathe it is about three leagues (twelve miles) to Sabara, the chief town of the comarca, or district, of that name, situated on the Rio das Velhas, which is crossed by two wooden bridges, one of which is about 500 feet long. Sabara is about two miles in length, but can hardly be said to contain more than one main street, running the whole way through it. It is notorious for being the hottest place in the mines, and for its numerous beggars. It has about 12,000 inhabitants, who make candles for the use of the companies, and supply coarse blankets for their negroes. From Sabara to Morro Velho is about three leagues and a half; the road is very hilly, bad, and uninteresting; but the traveller is well rewarded on his arrival at this mine, which, like Gongo, is famous for its hospitality. The formation here is quartz, and produces a regular quantity of gold, which, it is hoped, will soon be increased. The mining machinery at Morro Velho, as well as at Catas Branca, is first-rate; expense was not spared in the commencement, and now the result of many years' labour may be looked forward to with tolerable certainty. Morro Velho is situated in a low valley, and is not so healthy as the other English establishments; the workings, until lately, were all open, but since the company have extended their operations, shafts and levels have been sunk and driven. There is scarcely any timber near the mine, and, although not so much required as at Gongo, still it is a heavy article of expenditure. The River das Velhas passes at a distance of about two miles; it is tolerably well stocked with fish during the rainy season, which lasts from October to March, and thus the *emprego* at Morro Velho are often enabled to enjoy a luxury which is denied to those of the other establishments. The hospital garden is excellent—it is well stocked with peas, beans, potatoes, turnips, and cauliflowers, besides many indigenous vegetables; it occupies a space of nearly three acres, and is attended to by the negroes who are not fit for mining purposes; the walks under the orange and banana trees are very tastefully laid out; and the whole does great credit to the person in charge. The hospital is excellently arranged, and conducted by an English surgeon, who has had many years experience of the climate, and by whom every possible care and attention are paid to the sick.

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NEWPORT AND NANTWOLD RAILWAY.—We understand the application for the Act of Incorporation of this company has been deferred until next session. This resolution, we believe, has been come to by the provincial committee, that such arrangements may be perfected, whereby the accomplishment may be secured without the expense and consequence of a prolonged contest.

EAST INDIA IRON AND STEEL.

EAST INDIA IRON AND STEEL

TO THE EDITOR OF THE MINING JOURNAL.

“**Sir**—In the last Number of your Journal, appears a letter signed by “**A Merchant**,” requesting information upon the subject of the iron ore produced in British India, and in regard to their use and application for iron and steel purposes by the Madras Indian Iron Company. The subject is necessarily one of considerable interest to so large a majority of your readers, that it will afford me much pleasure to furnish you all the information required. I would observe, however, that in the course of from two to three months, the Indian Iron Company expect to have completed their final arrangements for the continuous and regular supply of the Indian iron from their works at Porto Novo, on the coast of Coromandel, as they have reason to believe that all the objections which at the earlier stages of the undertaking were advanced, and which arose, in some instances, from the defective mode of manufacture, have been effectually removed, and that a uniform quality of superior iron for steel and cast iron purposes, may now be depended upon from this source. The directors have hitherto purposely abstained from giving publicity to the circumstances attending the introduction of the Indian iron into the English market, on account of the want of uniformity, and occasional deficiencies which were apparent in most of the iron at first manufactured; they considered that until they had completely overcome these difficulties, it would be premature to direct public attention to that which was, at best, imperfect; the present mode of manufacture has, however, turned out so satisfactory, and the expression of approval among those who have used the iron, so decided, that the directors have acquiesced in the request which has been made to them upon several occasions by the secretary of the Institution of Civil Engineers (Mr. Charles Manby) to permit the subject to be brought under the consideration of that body, who will therefore, in the course of the present session, receive a full and detailed account of the undertaking, with specimens of the iron in its several stages, &c., &c. Until these documents are prepared, it would not much advance the object of your correspondent to anticipate that which, so soon as the papers are laid before the Institution of Civil Engineers, you shall be most welcome to, and which may be expected to afford at once a guide for others who may engage in analogous pursuits, and a beacon to point out the many difficulties incidental to, and invariably attendant upon, previously untried experiments. The intimation, that “great are the dangers which environ,” &c., &c., is, by no means, exclusively confined to “the man who waddles with cold iron.”

T. MACDONALD STEPHENSON,

Secy. to Indian Iron and Steel Co.

[We are obliged to our correspondent for his note, and shall look forward with some interest to the reading of the paper mentioned by him at the Institution of Civil Engineers, which will find ready insertion in our columns.]

COPPER MINES IN JAMAICA.

電話：3388888 傳真：3388888 地址：廣東省廣州市...

SIX.—I observed an article in one of your Journals of November last, reflecting on Mount Vernon Mine; being one of the party who originated the company, permit me to furnish you with some particulars connected with the undertaking. I must first premise you, that I am not solely actuated by a spirit of gain—but an ardent desire to benefit the country I call my own, propels me forward in my endeavours to develop some of its hidden resources. My friend, Mr. John Drew (a native of Cornwall) although not a professed miner, is, nevertheless, perfectly conversant in the practical art of mining; we were not long acquainted, ere we agreed to explore the island for mines. In the course of our exploration we discovered several localities of rich indications, but Mount Vernon being the most contiguous to Kingston, and offering all advantages for mining operations, we proceeded in opening the same to the extent of our means, and when we found our means exhausted, we then consulted our friends, who advised us to start a company, confiding the same to the people of this country exclusively. Specimens having been sent to the Geological Society of London, through the kindness of our then excellent governor, Sir Charles Metcalfe, the reports of the president, Mr. Marchison, and one of the council, Mr. John Taylor, were highly encouraging. The amount raised by the disposal of shares did not realise 3000*l.*, which, with importation of miners from Cornwall, tools, and other preliminary expenses, &c., left us but a scanty surplus for operation. Finding various obstacles thrown against us, coupled by deep-rooted colonial prejudice, in a non-disposition of the few moneyed men to assist in the speculation, my friend (Mr. Drew) and myself, resolved on forcing the company to throw the remaining shares in the English market, expecting that they would readily have been taken; but, to our mortification and disappointment (though our agent Mr. John White Cater, of Liverpool, has used the best efforts), not a single person could be found disposed to enter the speculation, thereby leaving us to conjecture and solve the case. Your article I allude to, fully explains that case, which is, that the prospects (as represented) are too favourable to be relied on; I will not, therefore, say a single word on the visible advantages of this mine, its locality, &c., but will take the liberty to suggest to any company, who may be desirous of embarking a small capital in an advantageous mining speculation, to send a competent person by the first packet for Jamaica, and let him visit Mount Vernon Mine, and by his report let them be guided; I ask no more.

Kingston, Jamaica, Jan. 15. ————— JAMES FINLAYSON.

THE LEAD TRAIN

定價：每冊 2.00 元 每套 10.00 元

THE EDITOR OF THE MORNING POST.

SIR,—A letter appeared in your last, signed "A Lead Miner and Merchant," in which the writer remarks, that "Sir Robert Peel, in his Tariff, has certainly inflicted a blow on the adventurous miners, which has not less tempted his property, and almost his energies for adventure." Now, I am deeply interested in the prosperity of the British lead trade, and would, therefore, feel obliged to you, or some of your correspondents, for a statement of the quantity of foreign lead and lead ore imported and *exported* for some compass of time since the new Tariff came into operation—viz., in July last. We shall then be enabled to ascertain the effects of Sir Robert's Tariff upon the mining interests of this country, by comparing this statement with the quantity as imported and *exported* during the corresponding period of 1841. I wish "A Lead Miner and Merchant" would enlighten us a little more about the said "Leviathan Lead Company"—"the city member"—"our celebrated knight"—"our great Roman Catholic smelter"—"our most commercial smelter," &c.

J. W.

London, Feb. 23.

[As soon as the Parliamentary returns are made, they will be inserted in our ordinary—meanwhile "A Lord Minor and Merchant" may be able to satisfy our correspondents.]

ON THE VENTILATION OF MINES.

地址：深圳市福田区福安路100号 邮编：518040 电话：0755-26000000 传真：0755-26000001

Now,—"An Old Coal Miner" is perfectly right in placing his steam jets in the draught pit. The more the air is rammed in that pit the better, but if those jets were thrown into the downcast pit, the air would be rammed in both pits—the one by the steam jets, and the other by the furnace—and they both would be struggling against each other; therefore, the steam jets would impair the engine draught. It is more in the irregularity of the draught in mines that subjects them to misfortune, than in any of other circumstances put together; for, however perfect the airways are, if the furnace is not kept always constantly supplied with fuel, so as to keep the air in the draught pit well rammed, the air would return the wrong way, and, instead of carrying up the foul matter with it as it does the draught pit, it will accompany the air back the wrong way, and go with it into the workings, and, instead of its being got rid of regularly at the draught pit, it will be passing backwards and forwards in the works, and all other persons in the mine find this, and a mine in that state is quite ready for an explosion; and, when the explosion has taken place, and the mine is exhausted, the air currents are forced back, it is usually said; but please to observe, by that time there is a rushing fire in the furnace, and the upcast pit is well rammed, and the draught going through the work regularly the same way, for the furnace is always the first thing attended to after an explosion. I would just make a remark or two on the ventilation of mines. It is the custom in some of the coal mines in the north of England to sink one large pit, and then divide it in two by a wooden partition, and make the one end that portion the downcast, and the other (by a furnace near the bottom of it) the upcast pit. That is a bad method of doing things; there should be always two pits from the surface to perfectly air a mine, these two pits being equally high each other. Nature, herself, will determine in which should be the upcast pit; for, generally, with the introduction of changes in the weather, the same pit will show the air to be bad that will be the pit, the top of which stands highest on the surface—please to observe when one pit is permitted into two. Nature does nothing, but

(since both divisions of the pit are of the same height)—then, having made choice of your upcast pit, which, as I said before, Nature will instruct us, we have only to place our furnace in that pit, and help Nature. Now, if the furnace is placed in the wrong pit, it will be always acting against Nature, and, as I observed above, the moment the fire in the furnace is low, the natural draft overpowers it, and carries back the foul air into the workings. It is a difficult thing sometimes to keep the air into forward workings of mines, and great caution is necessary, but when the upcast pit is well chosen, and a proper furnace placed in it, as far as that draught can be made to sweep the workings, it will clear any mine in the world.

ON THE BETTER VENTILATION OF MINES—No. II.

TO THE EDITOR OF THE MINING JOURNAL.

Sir,—Having, at some time, been practically engaged in superintending and directing the operation of mines that have given off large quantities of inflammable gas, I have been induced to study the subject, as scientifically as my means and ability would allow, taking, at the same time, every assistance that could be found, that I might arrive at something like a tangible and safe mode. I, then, for the benefit of others, offer my views on this very important subject.

In every mine, I conceive, impure air is to be found. Some are more disposed to one gas, or kind of impurity, and some to another—that is, some are infected by *carbonic acid*, or fixed air, and others by *carburetted hydrogen*. The one destroys life, by being too heavy, and, consequently, irrespirable, and the other generally by inflammation, or ignition. We say generally, for it is a fact, not extensively known, that carburetted hydrogen will also produce profound coma, as well as the other, for I have seen men fall as dead in the latter as I have seen them fall in the former; and, unless help had been instantly afforded, death would have been the result. The *carburetted hydrogen*, however, is the most to be dreaded, because its ravages are the most extensive, and its attack the most sudden and unexpected. The carbonic acid, generally, shows its appearance on the flame of the candle perceptibly, by a decreased size of flame, &c., but the other shows no appearance, unless some art be used, and that in time too, or else an explosion is the consequence. To save, then, from the devastation of this *carburetted hydrogen*, an effective ventilation is the only effectual remedy to be applied. For this some scientific knowledge is useful, or else we allow the enemy to have the advantage of a hazardous game. For this meeting the foe, perhaps, the following may be useful to some of your readers:—Four things are to be attended to in an efficient ventilation—*viz.*, *ingress*, *egress*, *method of conduction*, and the *motive power*. The *ingress* should be such as to afford every facility to the circumambient air descending the mine or pit. The *egress* should also be as much protected from every blast of wind that might cause a reflux or impediment to the ascending current. These are generally attended to by mining agents, as circumstances will allow them. The next point we have attended is the conduction of air into and through every part of the mine, so as to leave no room for the collection of the gas in a stagnant state, nor to impede the progress of the current by reducing the apertures through which we wish it to pass. This is accomplished by *stoppings*, *doors*, and *brattises*, being suitably placed in the mine, and by causing every place to be kept open, and of such a size as will correspond to the required size found in the formulae of calculating the quantity. The last particular is as important as either of those mentioned above. In selecting this power, two things must be kept in view—*viz.*, the quantity required, and the way to obtain that quantity to most advantage. First, then, as to the quantity to be sent into the mine. Here we have much doubt and uncertainty to endure, since we cannot tell how much gas will be exhaled from the mine generally, or how much shall be sent out of every working place. By way of getting through the above difficulties, we generally consider what sort of coal we have to eat, whether it affords a large or a small proportion of gas. The next thing before us is the number of places working at the same time, and the next the extent of the workings through which the air has to travel. Yet we may be at a loss for exact data on which to calculate safely, as a greater quantity may come off at one time in place than at another, as well as the state of the air thrown into the mine or pit, may itself be more impregnated with hydrogen than at another time. We then must have access to our own, or the experience of others, to enable us to arrive at the data needed. In this I shall give a useful rule for calculating generally the quantity, and in my next give the means to be employed as best affording the needful supply for safety to the pit in all ordinary circumstances.

In calculating the quantity of air requisite, we must fix on the smallest aperture we have in the air-course, and, from that, calculate the velocity needful to bring in the quantity to keep the mine safe and healthy under ordinary circumstances. The quantity found, by Mr. Buddle, sufficient for that purpose, is 7200 solid feet per minute. We also should fix on the same, as we have never found it to be deficient, to mix or dilute the air sent off from the mine, even when worked on a large and extended scale; and, as we approve of the inducing, rather than the propelling system, we give the following formulae for calculation, in fixing on quantity, velocity, &c. — For the velocity, $v = \sqrt[3]{2 g h \text{ on } (t' - t)}$, and
For the quantity, $q = a^2 \sqrt[3]{2 g h \text{ on } (t' - t)}$, and
For the area, $a = \sqrt[3]{q}$
 $\sqrt[3]{2 g h \text{ on } (t' - t)}$.

Here, then, we have v for velocity, q for quantity, a for area of passage, d the difference of the depth of the two air passages in the shaft, e the rate at which the gases dilate for every degree of heat, t the common temperature of the atmosphere, t' the increased temperature of the air by dilation, and g the influence of gravity, which influences gases as well as solids and fluids. Here, then, we have several quantities, that may easily be ascertained. To find the quantities wanted:—1st, A can be found by measurement; 2d, u is already established by experiment, and is found to be $\frac{1}{125}$, or .00375, for every degree of dilation; 3d, the difference between t and t' may be found by a good barometer; and, 4th, the quantity, g , is always taken 32 and a fraction, or, for general purposes, at 32 ft. per way of dilution, then, we shall suppose a case. Let ten feet be the distance between the two shafts, as 10 depth, &c.—then d will be equal to 10, and let the difference of temperature between the descending and ascending currents be 50° —then, by the formula, we have for the velocity $v = 8 \cdot 10 - \frac{1}{125} \cdot 50 = 80 - 9$, in whole numbers, per second, and that multiplied by 60 = 480 solid feet per minute. Let next the area of air passage equal to sixteen feet square—then we have by next, $q = 16 \cdot 480 = 7680$ cu. ft. per minute—a quantity which, after allowing for waste and friction, may be deemed safe. The velocity and area may vary, and then each will influence the other. In my next I shall likely take up the subject of ventilation, or the best methods of inducing the draught in pits or mines.

MR. SIMS'S IMPROVEMENT ON THE STEAM-ENGINE.

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No. 1.—Having seen, in the *Mining Journal* of the 28th January (which I just been sent me by a friend), a letter signed J. Sims, in which he attempts to prove that the most economical mode of expanding steam by means of his combined cylinder engine, I beg to send you the following reply. Mr Sims might sadly have been left unanswered, but, as we are many of your readers who have no other means of obtaining information upon this subject than through the columns of your paper, and would, possibly, be misled by his statements, I have thought proper to endeavor to place the subject in its proper light before the public.

to his letter, he says—"The danger attending the mode of expanding steam in a single cylinder may be—1st. the danger of explosions of boilers by very high-pressure steam; 2d. the danger of breaking the materials of the cylinder admission of high-pressure steam." With regard to the 1st objection, it does not follow, that, in order to insure a high rate of pressure, the steam must be proportionately high in the boiler—as the cylinders of the United States (Taylor's engine), where the expansive ratio is carried out to its fullest extent, the pressure in the boiler is, at its highest, about 38 lbs. per square inch. By having larger steam and water pipes, a greater quantity of steam is supplied, and a higher rate of expansion is obtained, without increasing the pressure in the boiler itself, supposing steam of a much higher pressure than any now used in the navy to be used, would Mr. Sims, or any other engineer, anticipate explosions on that account? Are explosions less frequent now than when self and Trevellick worked their steam 100 lbs. per inch? The danger actually in Mr. Sims's imagination. It would be easy to show, if necessary, that high steam has little or nothing to do with explosions. Stopping the danger alleged to be in the second objection to effect, could it not be avoided by increasing the strength of materials? The additional expense of Mr. Sims's combined cylinder, &c., could be much more profitably

ably expended in strengthening the simple expanding engine, thereby securing the twofold advantage of expanding steam direct, and in a single cylinder, without sacrificing economy, as in the combined scheme. I do not, for a moment, attempt to deny that Mr. Sims's engines have an advantage over Mr. Watt's unexpanding engine, but I do deny that his engine ever has, or can, equal the simple expanding engine. He says:—

"Steam can be expanded more economically in my combined than in a single cylinder engine." This I deny. Combined cylinder engines expand the steam in an indirect and complicated manner, while the single expanding engines do it in a direct and simple manner. In the single cylinder engine the expansive principle can be extended to infinity, but in the combined engines the more you expand in the small cylinder the less you have to expand in the large one. Then there is the loss arising from the leakage of two pistons (instead of only one in the single engine), and both ends of the great cylinder being open to the condenser now carelessly tends to keep it cool. Further on, he says:—"All single engines can be made double power by the same steam, and effect a saving of nearly one-half the fuel." Would that Mr. Sims could effect one-half of this. Does he think the United Mines engine (Taylor's), even if she had an additional cylinder, would perform 214 millions? She has already reported 107—every tree is known by its fruits. Now, if we look to Lean's *Engine Reporter*, we shall see what a disparity there is between the facts, as reported, and Mr. Sims's assertion. The last report (December) gives:—

What a bold man, then, must he be to make such an assertion, with this report staring him in the face! What an insult to your readers! To increase the size of an engine is all that Mr. Sims does, or can do, by his combined scheme. With his 50-inch and 99-inch combined, his engines are, in fact, only equal to a 70-inch single one. What a monstrous gain of power! What a complicated scheme to make a 70-inch cylinder engine! In short, Sir, the "combined scheme" is only a clumsy and complicated contrivance for increasing the size of an engine, and whatever advantages may be supposed to attach to them, can be realised in single cylinder engines; and, by increasing the size of the latter, steam of a comparatively low temperature can be used without the least injury to the materials. — *St. Day, Feb. 13.* M.

SMOKE-CONSUMING PATENTS—PUBLIC PROPERTY.

TO THE EDITOR OF THE MINING JOURNAL

Sir,—Acrimonious controversy cannot but be painful to gentlemen—assuredly the amiable individuals who have been conducting the animated discussion concerning the smoke-burning invention, in your columns, of late, must have endured much laceration of mind in the remarks they have felt it necessary to offer on each other's accomplishment and veracity. To smooth the troubled waters would be, it is presumed, both to writers and readers, an acceptable service—certainly, the attempt is made in a peace-loving spirit. Perhaps the following extract, from the *Journal of Science*, vol. xix., for 1825, will enable the gentlemen in question, as well as the public, to adjudicate on their respective claims to "patent rights" and produce, in each, concessions which may tend to mitigate the other's sense of injury. It may, at least, teach them the policy of carrying on their controversy more privately, by showing them that, so far as the question at issue is of any moment, other claimants to the invention may arise, and that the profits of it belong to neither of the combatants, but to the public at large:—

"METHOD OF CHARGING THE HOUSE OF STEAM-BOILER FURNACES, &c. By Mr. CHAPMAN.—Mr Chapman's process consists in the introduction of air into the furnace before the fire, by the use of a grate made of bars, and heating this air before it is introduced, and this renders the combustion of smoke more ready and perfect. He says:—To heat the air before its admission into the furnace, the grate is made consisting of the grate-bar hollow, from end to end, so that they form a series of parallel tubes, which open into two boxes—one placed in front and the other behind the grate. In the front box, directly underneath the fire door, I make a register, to open and shut, in any extent, at pleasure. The other end I connect with the brick-work, directly under the fire-bridge, which fire-bridge I make double, with a small interval between—say, one inch—the interval to go across the furnace, from side to side, and rather incline forward, or towards the fire-door, so as to meet, and revolve the smoke on the ignited fuel in the grate, which causes it to inflame and become a sheet of bright fire under the bottom of the boiler." Consequently, when the register is open, air passes along the bars of the grate, becomes heated in its passage, and is then thrown on the hot smoke, causing its inflammation and combustion.

A peculiarity concerning the mode of supplying the grate with fuel is next described, and the account closes with the following paragraph:—

"The certificates of persons who have witnessed the effect of this application, speak of its entire success; those who, previous to the erection of the engine, apprehended a nuisance, have been agreeably disappointed—smoke being seldom seen. On the application of fresh fuel, the smoke assumed the appearance of a light grey vapor, which, in a few seconds, became almost invisible."—"An unobstructed passage also is, that the grate-logs appear to last longer when thus constructed."—*See. Arts. vol. xlii. p. 31, 1833.*

Lith. &c. Vol. 19.

A LOVER OF GOOD MANNERS.

[We readily concur in the expression conveyed in the first line of our correspondent's letter, who, quietly enough, brings us to the main question—Has Mr. C. W. Williams or Mr. J. Williams a right to a patent? That the latter has none we believe is admitted, except any equitable interest he may possess in that taken out by Mr. A. Kurta, and, as this latter gentleman repudiates the plan adopted by Mr. J. Williams, it is to be presumed that no patent exists for the process employed by him; or, if so, that it is an infringement on that of Mr. C. W. Williams. With regard to the extracts made, it does not appear to us that they in any way affect the patent of Mr. C. W. Williams, as the claim is to the application of heated air, while that of Mr. C. W. W. takes the air in as cold a state as he can obtain it. The casting of hollow girths here, we believe, a part of Kurta's patent, although abandoned by Mr. J. Williams to the furnaces to which he has supplied the apparatus, which is by an admission of heated air, regulated by a valve, as shown in the diagrams which have appeared in our columns. We believe neither party claims the double bridge, and, so far, our correspondent is right, as being on anything novel. We must leave it to the "combatants"—the two W's—further to discuss or elucidate the question, which we hope they will transfer to our advertising columns.]

THE SMOKE QUESTION.

著者 宇田川 重雄(宇田川 重雄 博士) 宇田川 重雄 博士 宇田川 重雄 博士

81a.—The smoke question having occupied so large a space in your columns lately, and of an uninteresting nature, I have no doubt but many of your readers are quite tired of it—may I, however, beg the favour of your inserting the following remarks, being a rejoinder to Mr. Williams's last two letters, and on behalf of the public, who are in possession of an effective and economical plan for the prevention of smoke, and which does not infringe upon any patented one. The interesting matter propounded from time to time in your valuable Journal, I take to be intended for the public good, and anything which may contribute thereto, fit subject for advocacy and insertion therein; on the contrary, anything which might have a tendency of depriving the public of the free enjoyment of due privileges—on, for instance, fostering illegitimate claims of monopolizing patents, I deem as *material* material for the columns of a public Journal like your's. If I beg to be distinctly understood, I have not the least personal feeling against any one, much less against Mr. Williams, whose liberal views I admire; but it is equally as much my duty to counteract with my own words, such proceedings as would waste, and diminish the capacity and merits of the time, which can alone improve the world.

The subject now *comes in disguise*—viz., the mode of admitting air to the furnace. It is this subject, however, in my last, and is powerfully supported by other writers in your Journal. Mr. Williams in this takes the essence of my plan in an independent way, on a rack or trellis for admitting air, and I frequently employ precisely the same means for speaking of *air*, a single letter, or speaking, with a valve, for supplying and shutting off the air, or say by chimney, and which answers quite as well as a rack, and so, in every case, optional with the party requiring it. Mr. Williams says he has been furnished the explanation I gave of the "focal breeze." I will give him a little further—viz. It is a mechanical contrivance, or arrangement, for reflecting a certain breeze, and is so much more useful to the furnace, being for the purpose of the breeze, as the breeze is the Agent, and the contrivance the instrument, in the application of it, which the latter is accomplished, by it serves primarily to prevent the escape of the gases evolved from the coal, being the moving current of the heated air-blast, and, by means of the *valve*, conveys them to pass through a hot air condition, whereby they arrive at that degree of extension which is necessary, to render them suitable for combining with a due supply of air from the blast, and coming over the rack, for effecting their complete combustion. This admission of air in the blast has a beneficial effect, as, by sweeping over the fire, the greater part of the various carbon, being along with the hydrogen as it escapes from the blast, and which is the cause of the smoke, as Mr. Williams says in his letter.

I am unable to misapprehension, when I repeat, Mr. Williams communicates the admission of air in the blast of the furnace, and pointing over the heat on the furnace, and says there is a new passage from his furnace in proof of my assertion. At p. 30. Mr. Williams writes—*In winter season, there should the air be admitted—* But otherwise, however, not at the bridge, or so far as it is, the alternative being, that as the air in the blast can have great access into the hot-air, *that* the gas will be lost and admitted beyond the bridge. At p. 31.—*The air in all cases coming the chimney, I believe the design is* and, all this, conveying this passage of air for the purpose of the combustion of the gases, as Mr. Williams says in his letter, and which is the admission of my subject, the bridge is what Mr. Williams mentions, and when I further explicate, its tendency in most necessary witnessed in nature of Mr. Williams's furnace, when Wilkinson says in said, and I affirm, that not out of his furnace coming of the present time, having nothing more to pursue, is equally so, meaning the higher temperature, and consequently making the use of the *blast* itself, and which is the regular engine now, utilized making a tremendous smoke.

My plan accomplishes it perfectly, and I will engage it against Mr. Williams's, with the above coal, and have no other apparatus for admitting air to the gases than the simple fire-brick flues. I mention this, merely that the public may not be misled by adopting imperfect plans, when contemplating alterations in furnaces.

I intended, from the concluding part of Mr. Williams's letter, in your Journal of the 25th ult., he was about to make a virtue of necessity, and most philanthropically throw open to the public his valuable patented invention of jets, and flues, and divisions of air (which I think are incomprehensible to every one except himself); but it appears he has resuscitated again into the patentee. I can only further observe, with reference to Mr. Williams's plan (notwithstanding the puffing of it by his agents), it meets with neither the countenance nor approbation of either the Leeds or Bradford Smoke Committee; and, from the severe comments it has received from time to time in your Journal, and other publications, as well as its numerous failures in practice, I presume it does not rank in the estimation of the public, as the one good one for the prevention of smoke.

Bradford News, Feb. 25.
[Mr. C. W. Williams will, doubtless, reply to our correspondent. Will these gentlemen recollect that our columns are confined for space?]

COMBUSTION OF SMOKE.

TO THE EDITOR OF THE MINING JOURNAL.

Sir,—Mr. Williams, of Liverpool, ridicules, and entirely repudiates, the combustion of smoke. Unquestionably, smoke may be entirely prevented, by perfect combustion in the first instance; but smoke, after being discharged from imperfect combustion, may as certainly be consumed. Smoke is carbonaceous matter, and this being susceptible of ignition and combustion, may, it necessarily follows, be entirely consumed by its transit through ignited coke, &c.—a process successfully carried into effect. One would really think that Mr. Williams had either never seen or heard of a chimney being on fire! A simple illustration may be referred to. The flame of alcohol yields no smoke, the carbon being entirely consumed; camphor being inflamed yields smoke, because the combustion is imperfect, but if the inflamed camphor be now introduced into the centre of the other flame, no smoke will be evolved; the alcoholic flame will, however, have an increased illuminating power, from the added carbon. In 1818, I introduced into the cone of alcoholic flame a tube containing water; the water boiled, and the flame was thereby elongated, and increased in intensity. I then announced that the time would come when water would be used as fuel. I subsequently, at Bewdley, laid the principle applied to a boiler, and Mr. Ivson, I believe, has obtained a patent for the plan. Dr. Fyfe, of Edinburgh, has shown that water is decomposed if steam be passed through charcoal—a *fortiori*, we may well believe, that its decomposition is effected in passing through flame, which is ignited carbon, &c.

Lichfield, Feb. 15. J. MURRAY.
[We are glad to find this subject treated upon in a scientific manner, and doubt not but that Mr. C. W. Williams will reply to our correspondent. It is to points such as form subject of the present letter, that we would wish our columns to be devoted, and not to personal controversy.]

ARTESIAN WELLS.

TO THE EDITOR OF THE MINING JOURNAL.

Sir,—The unsuccessful attempts to procure water by the process of boring, at Southampton, Brighton, and elsewhere, although deeply to be regretted, are good practical lessons on the folly of commencing undertakings of this expensive nature without good and substantial reasons for believing that waters are therein locally disposed. It has been laid down as a fixed principle, that water may always be found by boring for it, but this, as has been practically proved, is erroneous; for, although diffusely distributed within the superficial crust of the earth, and even beneath the ocean bed, yet, at the same time, they are always locally disposed. All waters within the bowels of the earth are derived from the surface of the earth, and, consequently, their abundance must depend on the quantities received, and the capacity of the beds to retain them. The green sands of Montmartre receive the waters, and transmit them to the lower depths at Grenelle, and, in like manner, particular strata, vertically disposed, sometimes retain them from the surface to the lowest portions of these beds. Chalk formations readily receive and transmit the waters, the more consolidated portions forming, for a time, natural tanks, or reservoirs, but if the underlying or contiguous beds are of a porous nature, it is almost certain that the chalk will be drained, and the waters be lodged in the porous beds. In the London clay there are extensive natural reservoirs of waters received directly from the surface, or following the disposition of the beds from the upper to the lower lands; but, at the same time, I hold it to be absurd to suppose that the inhabitants of this vast metropolis could be supplied with all they require from this source, and the truth of this would soon be made manifest, when a number of large wells were made in close neighbourhood to each other, the one draining the other dry. If the dip of the strata is downcast from the ocean bed at Brighton, or from the surface soil at Southampton, it is not likely that the waters will be procured other than at the lowest depth, or in adjoining strata of a more porous nature, yet in some of the beds, horizontally disposed, a portion of the intruding waters may be retained, in like manner as they are in the London basin, as it is termed. That the subterranean waters are derived from the surface of the earth has lately been proved in various parts of France, within the circle of the Paris basin, where abundant Artesian wells have been successfully resorted to as a means of drainage, and the tainted waters got rid of have invariably affected the neighbouring wells. In many parts of the earth the inhabitants are wholly dependent on this mode of supply for the whole or greater portion of the year, and in years of drought this resource fails; thus, in Upper India, in 1831-2, the drought was so great as to cause an enormous sacrifice of life, and the depopulation of entire provinces, and even in this country the springs have been known to fail. When Artesian wells are to be dug, it is highly necessary that the nature and dip of the strata be considered, and the successful issue of boring at Grenelle should not lead us to suppose that water can be found at any time beneath our feet; it is true that, at very great depths, the chances are, in this country, favourable to a successful issue, but the expense of the undertaking will generally counterbalance any advantage to be gained from it.

Brighton, Feb. 21. MINERALOGICUS.

REMEDIES FOR DISTRESS IN MINING AND MANUFACTURING DISTRICTS.

TO THE EDITOR OF THE MINING JOURNAL.

Sir,—I have just received your Journal of the 10th of December last, in which you notice a proposition of a Mr. Nicholas Cawthorne, for relieving the present alarming distress in England, by the employment of the superabundant labour in cultivating the waste land of that kingdom; and having recently received some papers on the same subject by your philanthropic and well-meaning correspondent, Mr. S. B. Rogers, of Nantyglo, I am induced to trouble you with a few observations on the subject, trusting it may be taken up by able hands, and attract, at no distant day, the attention of the affluent, the patriot, and the statesman. Though, in Mr. Rogers's papers, he does not explicitly state the details of his plan, it is evident his object is to form county associations of the unemployed labourers, under proper rules and regulations, and thus bring the produce of their handwork into the market, taking other merchandise in exchange. This alone, if carried out, would cause a vast increase in the consumption of all articles; but if a modification of the two plans were adopted, simultaneously, it does strike me that a feasible, economical, and ultimately a nationally profitable, system, would be found in the result. In connection with the cultivation of the waste land, villages must be erected, and the inhabitants, having become producers of wealth, would take, in exchange, the products of your thickly populated manufacturing districts, and under proper rules, as recommended by Mr. Rogers, in his plan of forming the labouring population into county associations, the distribution of the fruits of these new societies would be properly regulated, the offspring of the inhabitants educated and brought up in physical and moral rectitude, and the whole of society relieved from the degrading examples of that poverty, ignorance, and crime, which at present pervade the land; and I sincerely hope that some patriotic individuals, with the power to carry out such plans, may speedily be found; as I verily believe, although Sir R. Peel has stated "that the present distress cannot be accelerated by artificial means," some such plan as that pointed out by Mr. Rogers is the only legitimate one for restoring any country to its own happy and contented state.

Phaleno, Jan. 3.
[We have been favoured with an outline of Mr. Rogers's views, and get your dissenting attention directed to an early Number. The question is one of great importance, but not travelling somewhat out of the common field down the line of the ordinary of our columns, we cannot enter upon it, as we do it justice, without discussing other matters which has a more legitimate claim to our attention. Our correspondent has not seemed to share the low opinion of the importance of Mr. Rogers's inquiries, but, in the phrase of our country, "if the present distress, it is better not to be in the way of the government of the nation."]

ON THE ORIGIN OF MINERAL VEINS.

TO THE EDITOR OF THE MINING JOURNAL.

Sir,—Your Oxford correspondent, "J. S. D.," seems to me to be desirous of eliciting information from practical miners, much more than he is desirous of supplying them with scientific knowledge. Now, Mr. Editor, as a scientific gentleman yourself, I beg leave to ask you a question, which is as follows.—Can any speculation, or opinion, possibly be scientific, which is founded upon any subject beyond the powers of man to demonstrate? If so (and I think it is so), the very many speculations and opinions, conflicting and various as they are, on the formation of coal, ironstone, and other metals, are not the whole of them scientific? In chemistry, in surgery, in mechanics, in navigation, in all kinds of civil engineering, and in practical mining, scientific knowledge may be acquired and applied; because science can, and is, demonstrated by practice.

If I am right in this question—and you shall, if you please, decide it—I shall at once turn the tables upon my Oxford opponent, and place myself in the scientific chair. He says, my knowledge is bounded by my native hills—I suppose he means the South Wales ones; in that he is mistaken. Near three times seven years had passed over my head before I saw those hills; the first hill I ever saw was the Wrekin, in Shropshire. But it matters not where I learned my trade; if I could bring myself to believe that I had learned it well (that I am sometimes very doubtful of) I should have no hesitation in at once calling myself what "J. S. D." calls himself—a man of science. He laments that I am debarr'd the use and perusal of those scientific works from which alone I should be enabled to abstract a knowledge of the changes continually going on, both upon and beneath the face of the earth. Upon the face of the earth, I admit, great changes have, and are, taking place; but beneath the earth, I cannot admit—nor should I believe such works—that any change has ever taken place in the stratified portion of the earth, containing mineral beds, besides what the miner has made, by extracting them from the bowels of the earth. He tells us he has seen changes in the earth, made by flood and fire.—Yes; the surface, not the strata. He has walked, he says, over the beds of the largest rivers of the earth, dry-shod.—So he might, if he has been across the Delta, in Egypt; but what has that to do with the earth's stratification; alluvial matter, brought down by the Nile, did that. He tells us he has seen the interior of the earth pour out its molten lead.—(Not lead; ashes and pumice). So did the younger Pliny, and lost his life by it; but what of that?—there are no mineral beds in Vesuvius; but a very useful vent of the earth has its proper distance from mineral formations. Then he tells us that the land encroaches on the sea, and the sea on the land.—What has that to do with the first formation of minerals? Then he says the sea is filling up with remains of animal and vegetable bodies; and these mineralising into coal and ironstone.—Now, this last I deny in *fact*. Produce, "J. S. D.," if you can, one single atom of coal or ironstone, mineralised in the way you say. If it is produced, as you say, by vegetable and animal matter, and you have seen it in progress, you must have seen it in various states of progression—just beginning to change its quality from vegetable and animal matter to coal, and again in a more forward state, and also in the complete metamorphosed state, why had you not secured a sample or two of coal and ironstone in each state of transformation? If you had them by you now, it would go further to convince me that I have formed wrong notions on the formation of minerals, than all the schoolmen can say, or all the books written upon the subject since the earth was formed! I must, once for all, tell "J. S. D." that he never will produce any such samples that I have required, nor ever can; and I must tell him again, that the foundations of the earth stand sure. Whatever revolutions might have taken place on the surface of the earth, the stratified parts and mineral beds of the earth are as they were placed by the Creator's hands.

Blaenau, Feb. 22. THOMAS DEAKIN.

ON MINERAL DEPOSITS.

TO THE EDITOR OF THE MINING JOURNAL.

Sir,—I beg the favour of asking (through your Journal) your Oxford correspondent, "J. S. D.," whether works on science belong exclusively to the schoolmen? or whether they are not the common property of the learned and unlearned? For whom are they published but the unlearned—at least in those respective sciences on which they treat—that they may become wise also. Is there not a common right in science generally? and shall not the practical man—if his means, &c., will allow him the opportunity of peeping into the chambers of learning—be allowed to set his foot on the precincts of the sacred territory? Why not? The schoolmen ought to say, as did the immortal Newton, when he saw the desponding mind of his friends, "Be not discouraged at my removal, for I am only as a child who has hit upon a more precious pebble than his fellows; yet are there depths beyond, that have not been approached."

Now, though the practical man may not be blessed with the means of discovery, yet he may occasionally check the audacity of some wild speculations, by seeing manifestations of nature in her secret and hidden parts. To what has geology, as a science, been indebted, if not to practical observation? Now, Mr. "J. S. D.," may have seen all he so vauntingly boasts of; but we scarcely can suppose a man of such extensive research would ride rough-shod over all practical men. Theories may be abundant, and as wild as abundant, but they must be confirmed by practice, or else they are worth nothing. He must remember that he is not the only one who is convinced that mighty changes have taken place, and are now taking place, in the earth; and these, too, by fire, and by water, and by earthquake, &c., &c. But what we contend for is, these are but agents in the hand of the All-wise disposer of all things, who rules for the good of men. We still contend that the word "create" was not in place in the former letter of this, your learned, correspondent. It has a proper and specific meaning, although it may be used in an accommodated sense occasionally. The idea attached to the Hebrew word, by the Rabbins, was always that of a *productio ex nihilo*, when used in its primary sense. We are not that the sun creates heat—in that acceptance of the word in which it is commonly used; he only creates that which already exists, but, by absorption, lays dormant. Nor do we see that the waters and the earth give life to animals created. The Almighty did create, out of them which were inanimate and apparently unorganised, those creatures of the animals and organised world; but here we are again at that which had before existence, for where was there the least appearance of self-locomotion; to say the least on this subject, all was in the possession of the common property of matter, until the power of the Creator was exerted in the production. Here I must stop, or my subject will lead me into the disquisitions of material and immaterial things. What I want is, to think that spirits which, regardless of the existence of any rule by which it should be guided, would sport with temerity on the margin of rain. Allow me, then, to ask those learned schoolmen, who have seen all the wonders of the world, and who have framed such impenetrable theories, one question—How is it that any given coal vein, or seam, in passing over a fault, shall become two, by the intervention of eight or ten yards of strong stone?—or, how these veins, in passing another fault, should become one? Whether was the first—the fault or the vein? or, were they formed at one time?

Cwm Amner, Feb. 20. U. THOMPSON.

ELECTRICITY IN METEOROLOGY.

TO THE EDITOR OF THE MINING JOURNAL.

Sir,—Electricity has achieved in these days mighty conquests for the arts, in electro-plating, gilding, &c., and in association with its evolved magnetism, it is impossible to say where the chain of interest will end. But, apart from these things, and its importance, as yielding, by a study of its laws and phenomena, the requisite information whereby we may shield our persons and properties from the destructive effects of the descending meteor, it seems to me that it might be made the minister of a warping out, of suspending danger, or a moving storm, and thus advertising the mariner at sea, or those in quarters, or along the coast, of impending danger. The indications of the synchro-meter and marine barometer are not to be disregarded, but I believe that the evidence of electricity would be every way more decisive. Attached to the walls of the castle of Devoe, on the Adriatic shores, is an iron pike, the signal on duty touches it, from time to time, with his iron-shod halbert, and if an electric spark is elicited, he rings the alarm, and thence on the sea, within the influence of the well known compass, boats to port, while above in the field flow to their homes. Why not adopt this very simple principle as the means of our "con-ghost" air, and in the islands over which Britain sweeps our "con-ghost" air, why not introduce this electric indication of the coming storm on ship-board? The scientific glasses that flicker on the masts of ships at sea, are known by foreign sailors as the lights of Santa Elena, Santa Berre, and Castro and Folgar. These instruments are the harbinger of the tempest, and might impart a practical lesson for the government. An electric gun announces any lightning conductor as right, provided it

(the thunder-storm, and in a highly electric condition of the atmosphere; but in the case of that of the castle of Devoe, it is, in all probability, induced electricity, or electricity by induction. I am quite sure that the resources of electricity, in relation to meteorology, have not been sufficiently explored or examined, and applied. I have been led to these considerations and reflections, by observing that a motion touching the recent disastrous shipwrecks—victims of the late hurricane—is about to be submitted to Parliament. I will confess, however, that as the authority of a name, which the accidents of circumstance have placed above his fellows, the humble claims of truth moving on a lower plane have little chance, and that it will share the same fate with the other motions which have preceded it. The coterie of favourites in political science, and the "authority of a name," will outweigh all other considerations. I might refer, in proof, to the circumstances attendant on Bellingham's motion, some years ago, which had for its object a similar purpose, and which terminated in mere verbiage and waste of time. In a future communication, I may trouble you with some remarks on the Liberator, essentially connected, as it is, with the present inquiry.

Lichfield, Feb. 16. J. MURRAY.

NEW PATENTS FOR FEBRUARY.

(From the *Manchester Dispatch* of this day.)

J. Krymer, coal-proprietor, Pontypridd, South Wales, and T. H. Leighton, chemist, Llanelli; for improvements applicable to the burning anthracite, or charcoal, and other fuel, for the purpose of obtaining heat.
J. Cranish and R. Kemp, furriers, Southwark; for certain improvements in wood-paving.
B. B. Blackwell, gent., Newcastle-upon-Tyne, and Wm. Norris, civil engineer, Exeter; for an improvement in testing iron, nails, screws, nuts, bolts, and other articles made of iron, with certain other metals.
L. H. Potts, M.D., Greenwich; for a new or improved method or methods of conveying goods, passengers, or intelligence.
F. R. Conder, engineer, Highgate; for improvements in the cutting and shaping of wood, and in the machinery for that purpose. (Being a communication.)
W. Newton, civil engineer, Chancery-lane; for an improved system of working coal-mines, and quarries of stone, marble, and slate; which may also be applied to the making of tunnel borings, or to other like purposes. (Being a communication.)
G. B. Thorneycroft, ironmaster, Wolverhampton; for improvements in furnaces used for the manufacture of iron, and also in the mode of manufacturing iron.
Wm. Wingham, Newport-street, Lambeth; for an improvement in producing washed water.
C. Clark, merchant, Great Winchester-street; for an improved pyro-hydro-galvanic apparatus, or means of generating, purifying, and conducting steam, and other vapours; and of extracting from vegetable substances the volatile principles thereof; as also the application of parts of the said apparatus to other heating, evaporating, and distilling purposes.
T. Whitbread, brewer, Salisbury; for certain improvements in ale-tubs and ale-tries boxes.
A. Brewer, wireweaver and felt-manufacturer, Barrer-place, Oak Street road; for improvements in machinery for manufacturing paper. (Being a communication.)
J. Borden, jun., ironmaster, Oak Farm Iron Works, near Dudley; for improvements in apparatus for retaining the wheels of carriages, in the event of an axle breaking, or otherwise.
C. Brock, cotton-spinner, Meltham-mills, York; for certain improvements in the apparatus used for purifying gas.
W. R. Shaw, engineer, Leeds; for certain improvements in feeding or supplying steam boilers with water.
J. L. Whitmore, West-street, Finsbury-circus; for improvements in rearing machines, part of which improvements are applicable to purposes where wheel-work is required. (Being a communication.)

SPECIFICATIONS OF RECENT PATENTS.

William Reed Vigors, Esq., Russell-square, for a mode of keeping the air in contact with water, in order to render it pure, or to retain or remove certain water and other vapours, without a constant supply of fresh atmospheric air. (Being a communication.) Patent dated July 7, 1845. Specification enrolled January 7, 1846.—The invention which is the subject of this patent is that already so well known to the public as that of Dr. Vigors, on whose behalf, and in his own, the patent has been taken out by Mr. Vigors. The first thing claimed and specified in the description of the atmosphere, in confined places, of the carbonic acid gas which it contains, produced from respiration or combustion, by means of quick lime and caustic alkali, or of the lime alone, which is to be dissolved in eight times its weight of water, the air in the apartment is to be passed through this caustic solution by a pair of bellows, the nozzle of which reaches nearly to the bottom of the vessel containing the lime and water. The vitiated air thus coming in contact with the lime, the carbonic acid gas is absorbed. It is calculated that one cubic foot of atmospheric air must be purified for each person per minute. 2. The patentee claims the returning requisite quantity of oxygen, to supply the place of that consumed; which oxygen is to be procured from the chloride of potash, or driven off from the persalts of manganese by means of heat, into the apartment, or allowed to escape from vessels into which it may have been previously compressed. 3. The patentee claims, further, the purification of the air contained in the diving bell, by the process described in claim 1, and the restoring the requisite proportion of oxygen from a vessel connected to the diving bell, into which the oxygen had been previously compressed; also the allowing the escape of atmospheric air, which had previously been compressed several atmospheres into two compartments, one of which is situated at each end of a diving bell, and the restoring the requisite proportion of oxygen from a vessel connected to the diving bell, into which the oxygen had been previously compressed; also the allowing the escape of atmospheric air, which had previously been compressed several atmospheres into two compartments, one of which is situated at each end of a diving bell, and the restoring the requisite proportion of oxygen from a vessel connected to the diving bell, into which the oxygen had been previously compressed; also the allowing the escape of atmospheric air, which had previously been compressed several atmospheres into two compartments, one of which is situated at each end of a diving bell, and the restoring the requisite proportion of oxygen from a vessel connected to the diving bell, into which the oxygen had been previously compressed; 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